**PLC**

WIFI

WIFI

WIFI

**SOC Server**

Database

**MySQL**

Web client to query from DB and print SOC

**Javascript + html**

**QC Lab PC**

Web client to pull PLC data and save together with QC test result to DB

**Javascript + html**

Web server

**Python**

**Line PC**

opcua client

opcua server

RS485 driver

ABCIP driver

USB

Ethernet

**Indusoft**

**Temp. controller**